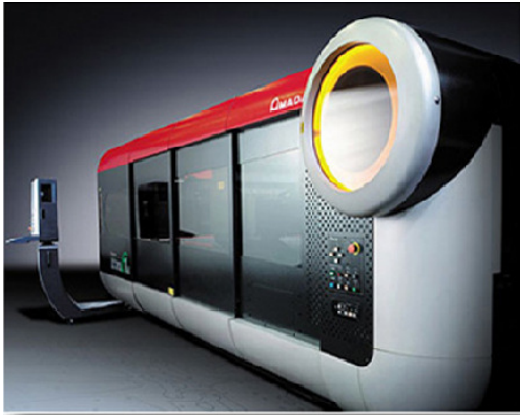


FABRICATION

SHEARING

- 1 Wysong Shear 1/4" x 10ft Capacity
- 1 Edwards 1250 Shear 10ga x 4ft Capacity
- 1 Di-Acro Hand Shear

LASER



1 AMADA LC3015F1 4000w Laser W/ Sheet Vacuum Lift

TURRET PUNCH/FIBER LASER



1 AMADA LC 2515 C1 AJ Punch/Fiber Laser Combination

TURRET PUNCH PRESSES

- 2 CNC AMADA EM2510NT (22 Ton-58 Station)
- 1 CNC Strippit 1225 Global
- 1 CNC Strippit Fabricenter 1250SPX w/ Auto Index*
- 1 CNC Strippit 125OS

SINGLE STATION PUNCHING

- 1 Strippit Grinder Tool Sharpener
- 1 Strippit Super 30/40
- 1 Strippit Super AG
- 1 DI-Arco Notcher
- 2 Roper Whitney Kick Press

FORMING

PRESS BRAKES



- 1 AMADA HG2204 14' 242 TON 8-AXIS
W/ Dalmec Pneumatic Large Part Manipulator
- 2 AMADA HG8025 8.5' – 90 TON
- 2 AMADA EG-4010 (ALL ELECTRIC) 4' – 44 TON
- 2 AMADA HDS1303NT 10' 143 TON
- 2 AMADA HDS8025NT 8' 88 TON
- 1 LVD 12ft 240 ton Press Brake w/ 6 axis CNC gauging
- 1 Dries & Krump 10ft 100 ton Press Brake w/Platens

PANEL BENDER



SALVAGNINI P2XE Panel Bender

FOLDING MACHINE



RAS FOLDING MACHINE

WELDING

- 7 Millermatic MIG 200 Wire Feed Welder
- 1 Synchrowave Heli-Arc 250 Welder
- 1 Miller 350P MIG wire feed welder
- 1 Miller Dynasty 400 TIG Welder
- 2 Miller Dynasty 350 TIG Welder

SPOTWELDING

- 1 Sciaky Spot Welder – 150 KVA
- 1 Acme PT1S-36-100 Spot Welder
- 2 Standard PSI-36-100 Spot Welder
- 1 Standard PSI-36-170 Spot Welder
- 1 Hoffman AR-24-50 Spot Welder
- 1 LORS Swing Arm Spot Welder
- 1 Lors / Techna Aluminum portable Spot Welding Gun

MACHINING

CNC MILLING



- 1 HAAS VF 6SS Machining center w/ pallet changer
- 1 SMG MV-50MC machining center w/ pallet changer
- 7 Enshu DTL machining centers w/ pallet changer
- 1 Mazak 20/40B machining center w/ pallet changer
- 1 Mazak 15/40B machining center
- 2 Bridgeport Series CNC milling machines
- 4 Bridgeport Series I Mills

CNC TURNING

- 1 HAAS DS 30SS CNC Turning Center w / 8" Chuck, 24 Station Turret Dual Spindle/Live tooling; 16" Dia x 26" Length Capacity
- 1 Hardinge Lathe
- 1 South Bend Lathe

DRILLING

- 3 Orbit Drill Press
- 1 Commander multiple spindle drilling/tapping

SAWS

- 1 KALTENBACH –Model RKL 550 AX Alum / Non—Ferrous Saw
- 1 KALTENBACH –Model KKS 400 NA Steel / Ferrous Saw
- 1 Powermatic Band Saw

ASSEMBLY

- 3 Haeger Press 8 Ton Hardware Insertion W/ Modular Autofeed
- 2 Haeger Press 6 Ton Hardware Insertion
- 1 Haeger Press 2.5 Ton Hardware Insertion
- 2 Norlok Surelok II Metal Clinching Machine
- 1 Chicago Mechanical rivet setting machine
- 12 Pneumatic / Special Feed Pop Riveters

POLISHING / DEBURRING

- 1 Hammond Variable Speed Polishing/Buffering Lathe
- 1 Ramco Series 60 Wet Timesaver
- 1 Trinco Dry-Blast Sandblaster
- 1 Table Grinder Buffer
- 1 Hammond Polishing/Buffering Lathe
- 1 Max Stroke Sander
- 2 Ultra Matic Tumbler
- 6 Hand Grinders

STAMPING

- 1 Minster 75 Ton Straight Side Punch Press
- 2 Walsh 38 Ton OBI Punch Press
- 1 Walsh 18 Ton OBI Punch Press
- 1 Rouselle 60 Ton OBI Punch Press

POWDER COATING

- 1 Conveyorized 3 Stage wash – Dry-off OVEN
- 1 Automated Spray Booth With automated controls and reclaim
- 1 Manual booth

INSPECTION



Hexagon 7.10.7 SF CMM

- 1 FABRIVISION – HD4848 2D Laser Inspection
- 1 Brown and Sharp CMM – Max size (x-84") x (y-48") x (z-48")